

Work Order ID 150150

Wednesday, August 24, 2016 11:42:13 AM

150150

Page 1

Item ID: D3245-043

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Door Assy

Start Date: 8/16/2016 Start Qty: 4.00

4

Cust Item ID:

Required Date: 8/24/2016 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals:

Process Plan:

DAS
21
9-89

Date: AUG 24 2016

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool # Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D3245

D

100

Pick Kit

0.00

100

Packaging

Memo

0.00

Packaging

4x

DAS
36
9-89
16/11/15

110

Small Fab

0.00

110

Small Fab

Memo

0.19

Small Fab

1-Install Studs and Gromets as per Dwg D32453-Bond Gasket using 3M
ADHESIVE as per Dwg D3245

A/R 3M 1300/1300L ADHESIVE

Batch:

134871

4x

DAS
36
9-89
16/11/15

120

QC5- Inspect part completeness to step on W/O

0.00

120

QC

Memo

0.01

Quality Control

4

DAS
38
9-89

NOV 29 2016

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																											
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																								OTHER : _____																																							

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Page 2

N900040100

Setup Start *NS1*

Stop *NS2*

Customer:

Start Date: 8/16/2016 **Start Qty:** 4.00 ***4***

Required Date: 8/24/2016 **Req'd Qty:** 4.00 ***1***

Reference:

Run Start *NR1*

Stop *NR2*

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

**Insp.
Stamp**

Identify as per dwg & Stock Location: St 428

0.00

130

Packaging

Memo

0.01

Packaging

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.07

Quality Control

4 NOV 30 2016 DAS 6 9-80

DAS 21 NOV 30 2016 9-80

DAS
21
9-89 NOV 30 2016

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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Picklist Print

Wednesday, August 24, 2016 11:42:16 AM

Page 1

Work Order ID: 150150

150150

Parent Item: D3245-043

D3245-043

Parent Item Name: Door Assy

Start Date: 8/16/2016

Required Date: 8/24/2016

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev :A New Issue 07-09-11 JLM Verified By:EC
IPP Rev:b ECN 1052 07-10-31 DD verified by: JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
127H-35 *127H-35* HALF GROMMET		Purchased	No			100	Each	53.0000	8	32		16/11/29	DAS 36 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				GA				53					
				m133064				3					
				m135133				50		32			
2351-20-012-C3Y *2351-20-012-C3Y* STUD		Purchased	No			100	Each	45.0000	8	32		16/11/29	DAS 36 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST579				45					
				m135155				45		2			M135546 (30x)
D3245-3 *D3245-3* Door		Manufactured	No			100	Each	4.0000	1	4		16/11/29	DAS 36 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST487				4					
				145805				4		4			
D3245-7 *D3245-7* Gasket		Manufactured	No			100	Each	7.0000	1	4		16/11/29	DAS 36 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				GA				7					
				148630				7		4			

DQA: _____ Date: _____



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